## 1. PRODUCT AND COMPANY IDENTIFICATION

<table>
<thead>
<tr>
<th>Dow Corning Corporation</th>
<th>24 Hour Emergency Telephone: (989) 496-5900</th>
</tr>
</thead>
<tbody>
<tr>
<td>South Saginaw Road</td>
<td>Customer Service: (989) 496-6000</td>
</tr>
<tr>
<td>Midland, Michigan 48686</td>
<td>Product Disposal Information: (989) 496-6315</td>
</tr>
<tr>
<td></td>
<td>CHEMTREC: (800) 424-9300</td>
</tr>
</tbody>
</table>

**Generic Description:** Organofunctional Siloxane  
**Physical Form:** Liquid  
**Color:** Blue  
**Odor:** Slight odor  

**NFPA Profile:**  
- Health: 1  
- Flammability: 3  
- Instability/Reactivity: 0  

**MSDS No.:** 03117707  
**Revision Date:** 2011/04/21  

**Note:** NFPA = National Fire Protection Association

## 2. HAZARDS IDENTIFICATION

### 2.1 POTENTIAL HEALTH EFFECTS

#### Acute Effects

- **Eye:** Direct contact may cause mild irritation.  
- **Skin:** May cause mild irritation.  
- **Inhalation:** Irritates respiratory passages very slightly. Overexposure by inhalation may cause drowsiness, dizziness, confusion or loss of coordination.  
- **Oral:** Low ingestion hazard in normal use.

#### Prolonged/Repeated Exposure Effects

- **Skin:** No known applicable information.  
- **Inhalation:** No known applicable information.  
- **Oral:** No known applicable information.

### Signs and Symptoms of Overexposure

No known applicable information.

### Medical Conditions Aggravated by Exposure

No known applicable information.
The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Wt %</th>
<th>Component Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>3027-21-2</td>
<td>85.0 - 100.0</td>
<td>Phenylmethyl dimethoxysilane</td>
</tr>
<tr>
<td>1825-61-2</td>
<td>5.0 - 10.0</td>
<td>Methoxytrimethylsilane</td>
</tr>
<tr>
<td>129073-86-5</td>
<td>&lt;1.0</td>
<td>Phenylmethyl methoxydisiloxane</td>
</tr>
<tr>
<td>67-56-1</td>
<td>&lt;=0.7</td>
<td>Methyl alcohol</td>
</tr>
<tr>
<td>17881-88-8</td>
<td>&lt;1.0</td>
<td>Phenyldimethyl methoxysilane</td>
</tr>
</tbody>
</table>

The above components are hazardous as defined in 29 CFR 1910.1200.

4. FIRST AID MEASURES

Eye: Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for 5 minutes while holding the eyelid(s) open. Obtain medical attention.

Skin: No health effects expected. If irritation does occur flush with lukewarm, gently flowing water for 5 minutes. If irritation persists, obtain medical advice.

Inhalation: Remove from the source of contamination or move to fresh air. If irritation persists, obtain medical advice.

Oral: If irritation or discomfort occur, obtain medical advice.

Notes to Physician: Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point: 55.4 °F / 13 °C (Closed Cup)

Autoignition Temperature: Not determined.

Flammability Limits in Air: Not determined.
Extinguishing Media: On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide (CO2), dry chemical or water spray. Water can be used to cool fire exposed containers.

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

Unusual Fire Hazards: Vapors are heavier than air and may travel to a source of ignition and flash back. Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge.

6. ACCIDENTAL RELEASE MEASURES

Containment/Clean up: Remove possible ignition sources. Determine whether to evacuate or isolate the area according to your local emergency plan. Observe all personal protection equipment recommendations described in Sections 5 and 8. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbant. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding certain federal and state requirements.

Note: See Section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Product evolves flammable methyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within Section 8 guidelines or use air-supplied or self-contained breathing apparatus. Traces of benzene (carcinogen) may form if heated in air above 300°F (149°C). Provide ventilation to control vapor exposure within inhalation guidelines when handling at elevated temperatures. Review the OSHA benzene regulation for detailed information on safe handling requirements. Avoid eye contact. Avoid breathing vapor, mist, dust, or fumes. Keep container closed. Avoid skin contact.

Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge. Keep container closed and away from heat, sparks, and flame. Keep container closed and store away from water or moisture.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION
Component Exposure Limits

<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Component Name</th>
<th>Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>3027-21-2</td>
<td>Phenylmethyl dimethoxysilane</td>
<td>See methyl alcohol comments.</td>
</tr>
<tr>
<td>1825-61-2</td>
<td>Methoxytrimethylsilane</td>
<td>See methyl alcohol comments.</td>
</tr>
</tbody>
</table>

Methyl alcohol forms on contact with water or humid air. Provide adequate ventilation to control exposures within guidelines of OSHA PEL: TWA 200 ppm and ACGIH TLV-skin: TWA 200 ppm, STEL 250 ppm.

Engineering Controls

Local Ventilation: Recommended.
General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use proper protection - safety glasses as a minimum.
Skin: Wash at mealtime and end of shift. Contaminated clothing and shoes should be removed as soon as practical and thoroughly cleaned before reuse. Chemical protective gloves are recommended.

Suitable Gloves: Handle in accordance with good industrial hygiene and safety practices.
Inhalation: Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. IH personnel can assist in judging the adequacy of existing engineering controls.

Suitable Respirator: General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators.

Personal Protective Equipment for Spills

Eyes: Use full face respirator.
Skin: Wash at mealtime and end of shift. Contaminated clothing and shoes should be removed as soon as practical and thoroughly cleaned before reuse. Chemical protective gloves are recommended.
Inhalation/Suitable Respirator: Respiratory protection recommended. Follow OSHA Respirator Regulations (29 CFR 1910.134) and use NIOSH/MHSA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Precautionary Measures: Avoid eye contact. Avoid breathing vapor, mist, dust, or fumes. Keep container closed. Avoid skin contact. Use reasonable care.

Comments: Product evolves flammable methyl alcohol when exposed to water or humid air. Provide ventilation during use to control exposure within Section 8 guidelines or use air-supplied or self-contained breathing apparatus. Traces of benzene (carcinogen) may form if heated in air above 300°F (149°C). Provide ventilation to control vapor exposure within inhalation guidelines when handling at elevated temperatures. Review the OSHA benzene regulation for detailed information on safe handling requirements.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding aerosol inhalation toxicity, please refer to the guidance document regarding the use of silicone-based materials in aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical Form</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Blue</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight odor</td>
</tr>
<tr>
<td>Specific Gravity @ 25°C</td>
<td>0.91</td>
</tr>
<tr>
<td>Viscosity</td>
<td>1 cSt</td>
</tr>
<tr>
<td>Freezing/Melting Point</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>&gt; 35 °C</td>
</tr>
<tr>
<td>Vapor Pressure @ 25°C</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Not determined.</td>
</tr>
<tr>
<td>pH</td>
<td>Not determined.</td>
</tr>
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<td>Volatile Content</td>
<td>Not determined.</td>
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<td>Flash Point</td>
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<td>Autoignition Temperature</td>
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</tr>
<tr>
<td>Flammability Limits in Air</td>
<td>Not determined.</td>
</tr>
</tbody>
</table>

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.
Hazardous Polymerization: Hazardous polymerization will not occur.
Conditions to Avoid: None.
Materials to Avoid: Oxidizing material can cause a reaction. Water, moisture, or humid air can cause hazardous vapors to form as described in Section 8.

Hazardous Decomposition Products
Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde. Metal oxides.

11. TOXICOLOGICAL INFORMATION

Component Toxicology Information
This material may liberate methanol upon exposure to moisture or humid air. Overexposure to methanol can result in blindness and nervous system effects.

Special Hazard Information on Components
No known applicable information.

12. ECOLOGICAL INFORMATION

Environmental Fate and Distribution
This product hydrolyses in water or moist air, releasing methanol and organosilicons.

Environmental Effects
No adverse effects on aquatic organisms are predicted.

Bioaccumulation: No bioaccumulation potential.

Fate and Effects in Waste Water Treatment Plants
No adverse effects on bacteria are predicted.

<table>
<thead>
<tr>
<th>Hazard Parameters (LC50 or EC50)</th>
<th>High</th>
<th>Medium</th>
<th>Low</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Aquatic Toxicity (mg/L)</td>
<td>&lt;=1</td>
<td>&gt;1 and &lt;=100</td>
<td>&gt;100</td>
</tr>
<tr>
<td>Acute Terrestrial Toxicity</td>
<td>&lt;=100</td>
<td>&gt;100 and &lt;= 2000</td>
<td>&gt;2000</td>
</tr>
</tbody>
</table>

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.
13. DISPOSAL CONSIDERATIONS

RCRA Hazard Class (40 CFR 261)

When a decision is made to discard this material, as received, is it classified as a hazardous waste? Yes

Characteristic Waste:
Ignitable: D001
TCLP: D018

State or local laws may impose additional regulatory requirements regarding disposal. Call (989) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION

DOT Road Shipment Information (49 CFR 172.101)

Proper Shipping Name: Flammable liquids, n.o.s.
Hazard Technical Name: Methoxytrimethylsilane / Methanol
Hazard Class: 3
UN/NA Number: UN 1993
Packing Group: II
Hazard Label(s): Flammable Liquid

Ocean Shipment (IMDG)

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.
Hazard Technical Name: Methoxytrimethylsilane / Methanol
Hazard Class: 3
UN/NA Number: UN 1993
Packing Group: II
Hazard Label(s): flammable liquid

Air Shipment (IATA)
15. REGULATORY INFORMATION


TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings

Section 302 Extremely Hazardous Substances (40 CFR 355):
None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):

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Section 311/312 Hazard Class (40 CFR 370):
- Acute: Yes
- Chronic: No
- Fire: Yes
- Pressure: No
- Reactive: No

Section 313 Toxic Chemicals (40 CFR 372):
None present or none present in regulated quantities.

Note: Chemicals are listed under the 313 Toxic Chemicals section only if they meet or exceed a reporting threshold.

Supplemental State Compliance Information

California
Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

None known.

Massachusetts

No ingredient regulated by MA Right-to-Know Law present.

New Jersey

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Pennsylvania

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16. OTHER INFORMATION

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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